

Damage / Shortage Claims

- · All shipping damage claims must be made at the time of delivery and noted on shipping documents
- Shipping shortages must be made within 5 days of delivery in writing to Capitol Steel

Notes

- Touch up procedure for powder coated ornamental steel fence
 - o Grind or sand the powder from the steel 1/2" away from the area to be welded.
 - o After welding wire brush affected areas to remove splatter, soot and debris.
 - Lightly sand the powder coat burn back area and wipe affected area with solvent to remove oils and dirt.
 - Prime area with zinc rich primer.
 - Brush or spray oil based paint to weld areas.
 - o If repairing scratches and marring, use last three steps
- Touch up procedure for hot-dipped galvanized framework.
 - o After welding, wire brush affected areas to remove spatter and soot.
 - Wipe with clean dry cloth.
 - o Prime area with zinc rich primer.
 - o Touch up primed area according to paint manufactures specifications
- Hot Dip Galvanized Products
 - o Products that require hot dip galvanizing may require vent hole(s).
 - The hot dip process may leave a finish on metal that will range from semi-smooth to rough depending on metal thickness. Powder coating may enhance this rough texture appearance.
- Color selection is the responsibility of the owner/contractor. Touch up paint may not be available for some powder coatings.
- Touch up paint (spray cans or quarts) is sold separately.
- Powder coating may not penetrate all areas of fabricated steel products (behind pickets and scrolls, etc.)
- Some styles that bias or "rack" may have areas in the coating that crack the coating leaving exposed areas of bare metal. Pre-galvanized steel is recommended for such applications

Quotations

- Product will be built as per submitted signed shop drawings
- Work will not be scheduled until approved drawings are submitted
- Contractor is responsible for the final check on all submittals
 - o Contractor / customer is responsible for all UL -235, ADA, UBC, and pool code requirements
 - o It is the responsibility of the contractor/customer to select the most appropriate hardware for the fence installation
- Material specifications on quotations may vary from the written specifications due to the commercial availability of metal products and will be noted on the quotation
- When ordering custom fabricated panels and gates, consider the environment and intended use of the fence

